


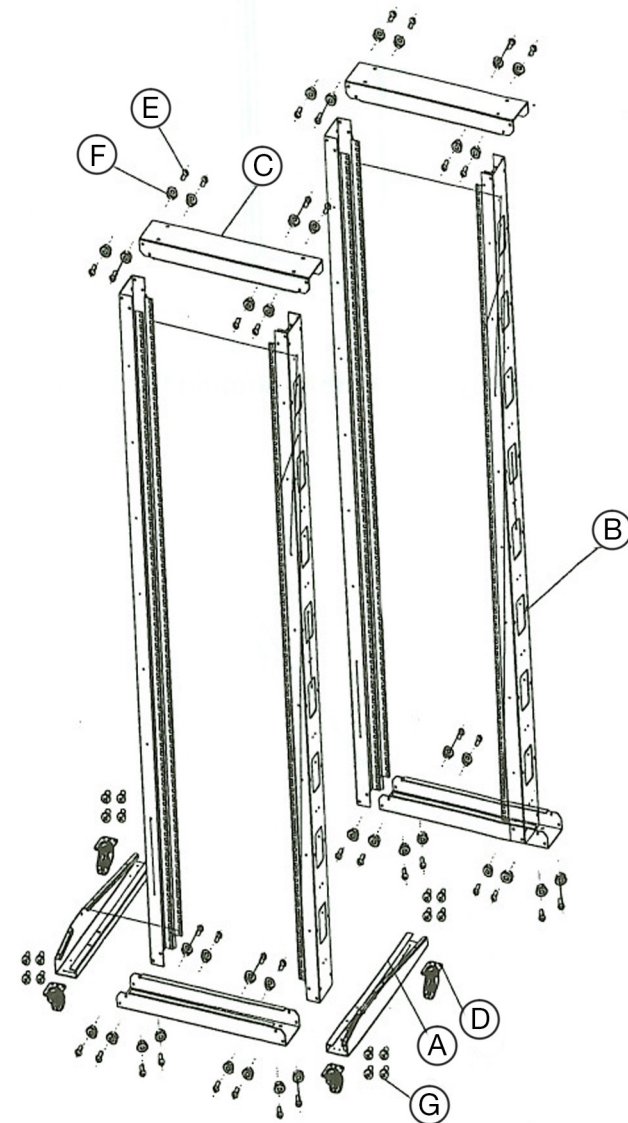
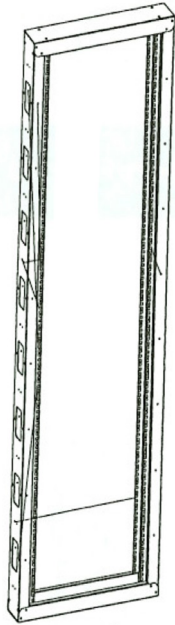


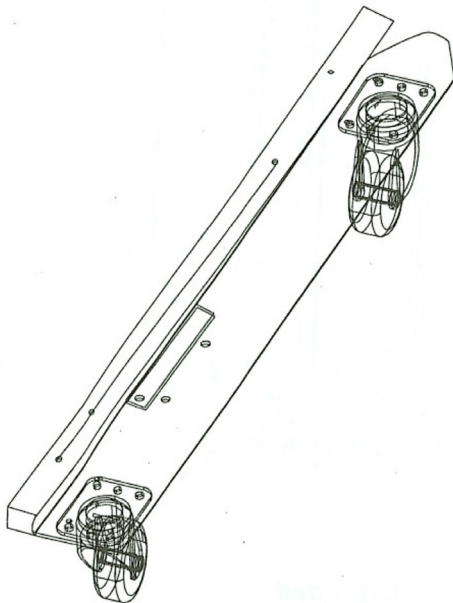
Assembly instruction Relay rack
DS-RR6818, DS-RR6822, DS-RR6827, DS-RR6832, DS-RR6837, DS-RR6842

Components			
	Description	Scheme	Amount
A	Support beam		2
B	Vertical rail		4
C	Support beam (L-shaped)		4
D	2" castors		4
E	M6*12 allen screws		48
F	Nuts		48
G	M5.5*10mm cross-head screws		16

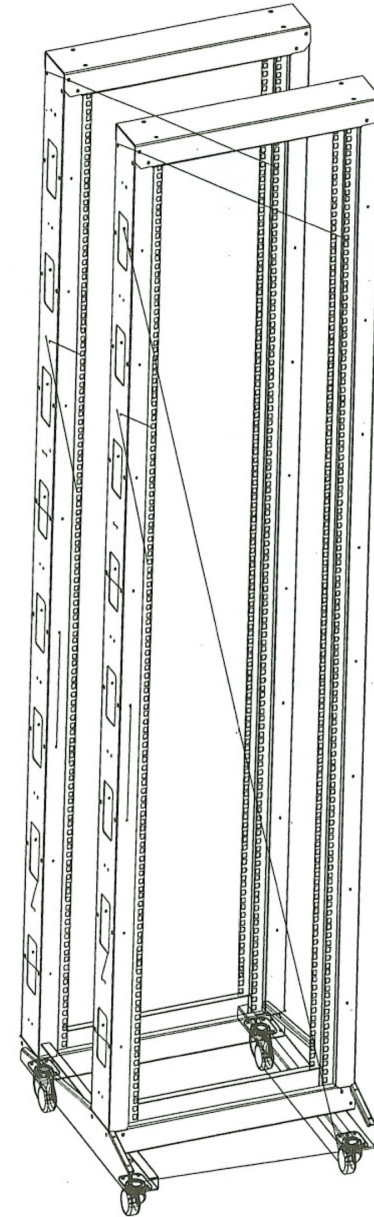




Step 1: Attach the vertical rails together with the L-shaped support beams to make 1 frame



Step 2: Attach the castors under the support beams



Step 3: Attach the frames to the support beams where the castors are attached. The server rack is ready for use now